

# Crimping Tool

## Technical Specification Sheet

### Adjustment of Tool (16mm, 20mm & 25mm)

- 1 With the tool open, apply light pressure inwards.
- 2 The handle should be positioned somewhere between 225-250mm apart.
- 3 If adjustment is required, back off locking screw 3-4 full turns.
- 4 Turn adjusting screw in ¼ turn increments, adjusting screw slot should finish in a vertical or horizontal position.
- 5 Recheck opening of handle measurement.
- 6 When set, tighten down locking screw.
- 7 Conduct a crimp and gauge check. Re-adjust tool if crimp not satisfactory.

### Ratcheting

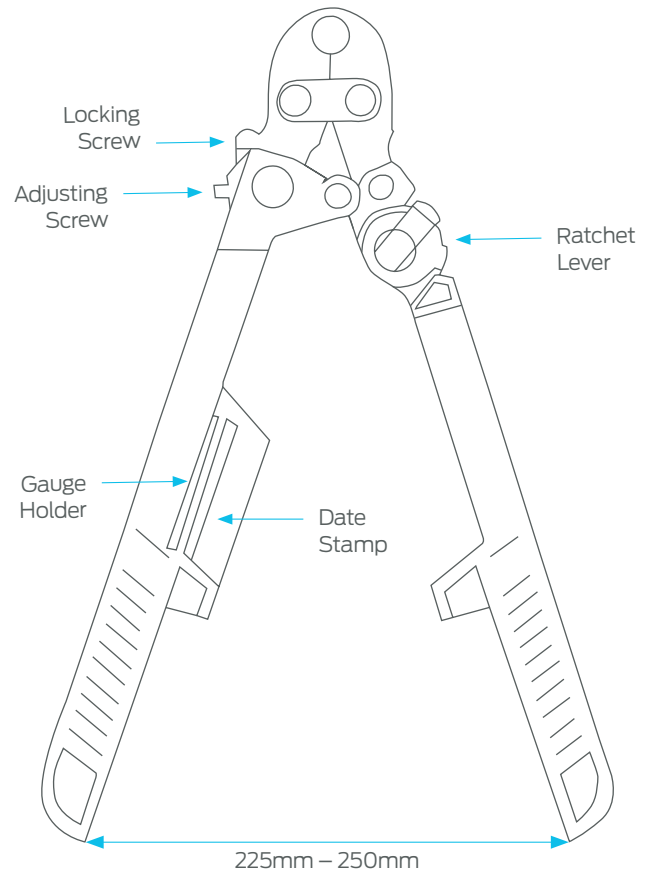
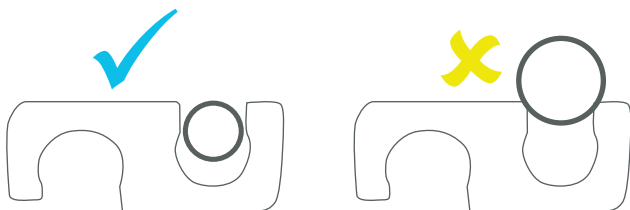
Move Ratchet Lever up or down to suit movement.

### Nominal Adjustment

225mm – 250mm

### Gauge

Ensure crimped connection passes through gauge opening on all sides of the joint.



### IMPORTANT

- A tool that is out of adjustment can cause a faulty joint
- A tool that is set with excessive pressure can damage both tool and fitting
- A worn or damaged tool should be replaced